



## Material - DIN 1.4849

### Standard Specification for Heat Resisting Steel Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - DIN 1.4849 Heat Resisting Steel Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 - 0.500	Soft Annealing, Cast	
Silicon	Si %	1.000 -2.500		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	17.000 - 19.000		
Nickel	Ni %	36.000 - 39.000		
Niobium	Nb %	1.200 - 1.800		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	400 - 600
-	-	-	Yield Strength in Mpa	220 min.
-	-	-	Elongation in %	4 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4859	DIN	Germany	Casting
G X 40 NiCrSiNb 38-18	DIN	Germany	Casting
G X 10 NiCrNb 32-20	DIN	Germany	Casting
N08151	UNS	USA	Casting
N08004	UNS	USA	Casting
SA-351 CT15C	ASME	USA	Casting
A351 CT15C	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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